

## TECHNICAL DATA SHEET

## **PCA Fibre**

Linear Density: 2.5/3.5 den (2,8/3,8dtex)

Limiting Oxygen Index (LOI): 43% [ISO 4589-2]

Tenacity: 18.0 cN/tex (2.1g/den)

Elongation: 29%

Shrinkage in boiling water: 0%

Alkaline Resistance: Very Good

Acid Resistance: Very Good

UV Resistance: Very Good

Solvent Resistance: Very Good

Hydrolysis Resistance: Very Good

Anti-bacterial: Excellent

Anti-fungal: Excellent

Anit-viral: Excellent

Melting point: Does Not Melt

Afterglow: None

NBS Smoke density (opacity of smoke): 0 after 4min (does not smoke) [ASTM E662-97]

Moisture Regain: 12%

Water Imbibitions: 45%

Oeko Tex Standard 100: Class 2 (direct skin contact)

Density: 1.5g/cm<sup>3</sup>

Continuous Heat Resistance: 250°C (480°F)

Thermal conductivity (k value): 0.030 W/mK [ISO8301]

(ability to conduct heat) (the lower the better the thermal protection)

Thermal Resistance (R value m<sup>2</sup>K/W): Material Thickness [m]/0.030 W/mK

(ability to resist the flow of heat) (the higher the better the heat resistance)

Staple lengths: 10-120mm (0.8-4.5in)

Dyeable: Yes

Antimony and Halogen free: Yes